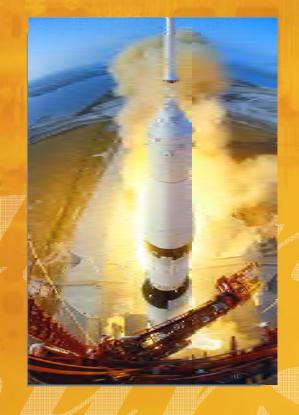
# SONY PRESERVATION FACTORY<sup>TM</sup>

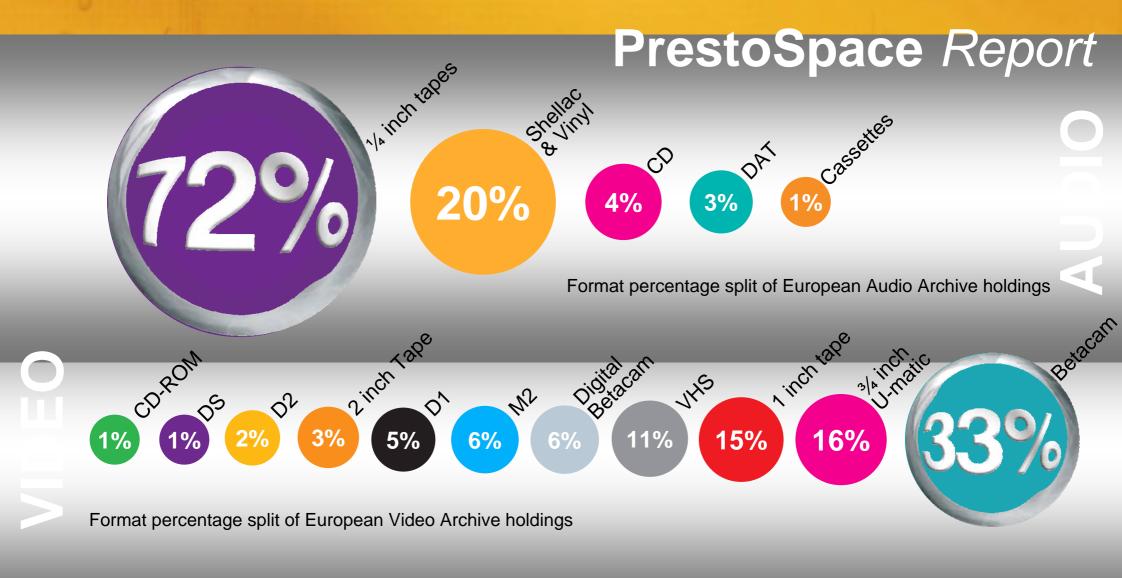


Daan Herreman @eu.sony.com











# Dax Facility



Established: 1984

Total surface : 127,000 m²

Roof Surface: 33, 000 m²

Cumulative investments: 120 million Euros

Employees: 380

Production capacity: several millions of Beta SP,
 Digi Beta

and DV, VHS, Hi8

#### Integrated management system

- ISO 9000
- ISO 14001 Environment
- ISO 18001 Security



### Production capacity planned trend



400% Increase over 3 years

# Mass Transfer ⇒ File

#### Overview



**Real Time Monitoring:** Video, Audio, RF



Video Out **Audio** 

Out

A/D Conversion: Snell & Wilcox A/D conerverter & Denoiser



**Sony Flexicart** With BVW Serie

#### **Equipment List**

Sony BVW (modified VTR for signal optimisation)

Video Converter & Denoiser: Snell & Wilcox and Beringer Ultra Curve

Video Server & Encoder

Signal Monitoring: Automatic system

Video & Audio

RF signal

**Central Servers:** 

Video acquisition Video Encoding (MPEG 2, 4, MXF, WM9...)





# Mass Migration (ALL EXISTING BC FORMATS) ⇒ Digital Video

#### **Transfer Overview**



Video Out

Audio Out

#### Real Time Monitoring : Video, Audio, RF

SDI

AES



#### A/D Conversion:



#### Digital BETACAM



**Digital Recorder** 









#### **Equipment List**

- > Modified VTR for signal optimisation (1'C, U-Matic, 1/2' Open reel)
- Video Converter & Denoiser : Snell & Wilcox IQDMSDL
- Audio Converter; Beringer Ultra Curve Pro
- Digital VTRs recorders: Digital Betacam, IMX, XDCAM
- Signal Monitoring:

Video & Audio, RF signal

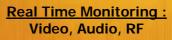
# Unitary 1'and 2'Transfer

SDI

#### Transfer Overview for 1'B & 2 Inches tapes



Signal Monitoring









Video & Audio Out



#### Servers





Digital Recorder



#### **Equipment List**

- Bosch BCN (modified VTR with Tape cleaner included)
- Video Converter & Denoiser : Snell & Wilcox IQDMSDL
- Audio Converter; Beringer Ultra Curve Pro
- MPEG IMX Vtr & XPRI Editor & DVD Recorder
- Signal Monitoring: Video, Audio, RF signal

### Adjustment / Control / Conversion:

#### > Player VTR adjustment

- Audio & Video signal
- Color Offset adjustment
- Dropout Compensation
- Real time tape cleaning
- ✓ Real time RF level adjust
- > Transfer on Digital Support
  - Snell & Wilcox A/D conversion
  - √ 10 Bit conversion
  - Advance Noise reduction



Normal VTR

**SPF VTR** 

## **Audio Tape Transfer**

#### Multi Player Benches

- ✓ Studer A810
- ✓ NOA Audio System
- MTI Robot for CD Writer & Labelling





#### Single Player Benches

- ✓ Studer A80
- ✓ PROTOOLS HD System
- ✓ Benches designed for :
  - Edited tapes
  - Sticky Tapes

# Sony Dax Technology Centre: Preservation Factory™

# **Unique Solutions:**

- Tape Baking
- > Top Coating
- > Wet Cleaning
- Mobile unit solution

# Magnetic Tape Baking

Magnetic tapes manufactured in the 1970's and 1980's have become unplayable due to binder breakdown. Tapes become gummy and it sticks to the heads generating Heavy Dropouts and Head clogging.

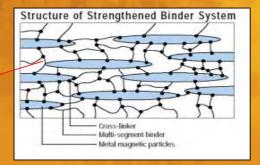
Fortunately, this problem is fixable by the baking process, using highly accurate control process in climatic chambers, to enhance physical & magnetic properties.



# Special Surface Treatments Magnetic Layer Base Film Carbonmirror Backcoating

#### **Breakage of Cross linkers**







#### **Normal VTR**

#### **Baked Tape**



#### 2-inch Baked Tape

Magnetic Tape Baking



# **Top Lubricant Coating**

#### Magnetic Layer Degradation

Many open-reel tapes manufactured in the 1970's and 1980's have become unplayable due a solidification of the Lubricant used in the magnetic paint.

As result, Heavy Jitter, High Friction and finally Head Clogging appear during play back.

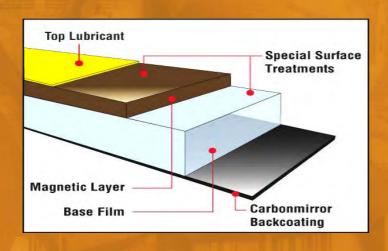


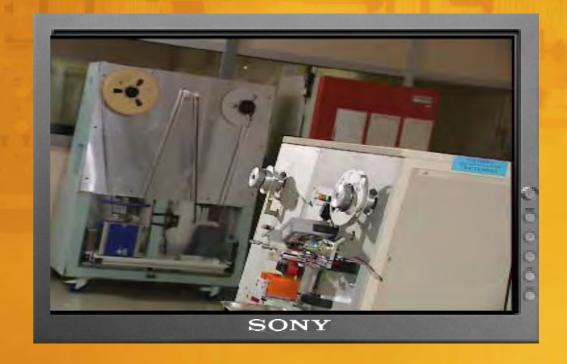
# **Top Lubricant Coating**

#### > Solution Adopted

Solution developed by Sony is to apply a Top Lubricant Coating over the magnetic layer surface.

This operation is well known and monitored by our manufacturing process.

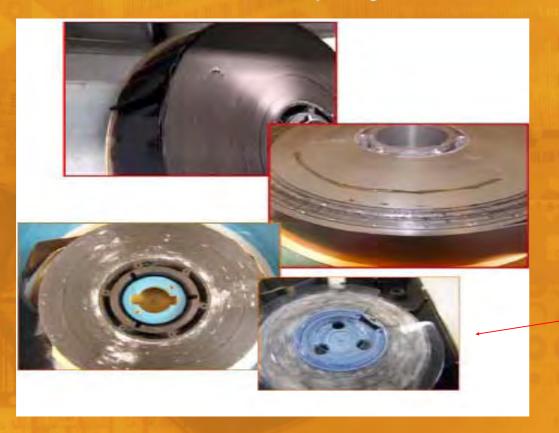


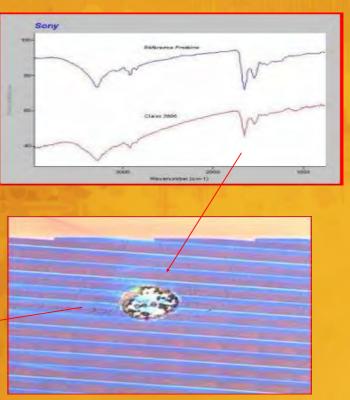


## Wet Cleaning

#### > External Element on Tape Surface

Some typical defect found on archive tapes is presence of foreign particles settle on tape surface of even on the tape edges





# Wet Cleaning

- > Tape Quality Check
- > Chemical Investigation
- > Wet Cleaning Process
- Copy of the Restored Tape



# Determination of Tape Grade

#### Normal Playback:

Without additional operation using our modified BCN (cleaning tool included) with OK picture Quality until tape end  $\Rightarrow$  A Grade

#### ✓ Tape Baking:

When tape playback shows running problem, heavy dropouts & powder debris on tape cleaner of the BCN  $\Rightarrow$  B Grade

#### Tape Baking + Tape Mechanical Cleaning:

Picture quality after tape baking is still No Good, additional cleaning is operate using dedicate tape cleaner ⇒ C Grade

#### Tape Baking + Tape Mechanical Cleaning + Editing:

Heavy deterioration of the magnetic layer, with heavy dropout. Playback must be stopped several time for video heads cleaning, editing is required to assemble the different good shots

#### ⇒ D Grade

"Clinic": Top Coating or Wet Cleaning ⇒ E Grade

# **Quality Control**

#### ✓ Incoming Inspection :

- Physical Check
- Working process orientation (Tape repair, Tape Cleaning, Transfer)
- Unique reference number for each tape to track and trace within factory

#### ✓ Auto Control :

- Quality follow up done by Transfer Operators
- Automatic Control (RF Level, Presence of Video & Audio) for Betacam
- Controls: (100%, By Sampling etc..)

#### ✓ Process Quality Control :

- Quality Control done by QC Operator
- Check of the equipments.

#### ✓ Outgoing inspection :

- Lot verification (Sampling)

# Safe and Secure Management

- Customer's Archives Security (Smoke detection & Sprinkler system)
- Stabilised Air Conditioning (for Archive stability)
- Guaranty Copyright Protection

Secure Site Guaranteed by Video Surveillance

Smoke Detection & Sprinkler System





# Secure Transport

- Exclusive transport of your tapes with no other products sharing the vehicle
- Air-conditioned load bays with temperature and humidity control
- Electronically secured locking systems and sealed doors
- Carefully selected drivers with long experience of Sony
- Safe, secure parking locations for road stops
- GPS monitoring of truck



# Preservation Factory: Your Best partner

- Quality
  - Respect the cultural heritage
- > Speed
  - 24 Hours/Day,
  - ✓ Industrial mass conversion methods
- Cost efficiency (at least 50% less expensive than traditional services)
  - Realistic approach towards customer's budget



# Your Advantage: Our Experience



Certification

SONY DAX TECHNOLOGY CENTER

Domain do Figurals in Angle

Tomain of Pagents of the Angle

Tomain of Temperature of the pagents of the pagents of the pagents

Tomain of the Pagents of the Angle

TOMAIN OF TOMAIN OF THE PAGENTS OF THE PAGENT

- Customised Research & Development
  - System architecture
  - Software development (QC)
- Quality Control Oriented
- Safe and Secure Product
- > Industrial Process Flow
- > Optimise Signal from Player
  - Real Time Cleaning
  - Magnetic Tape Baking
- Waste Management
- ISO Certified: The Only preservation facility in the world!







Waste Management





# SONY

HAS THE ANSWER